

100
102
104
106
108
110
112
114
116
118

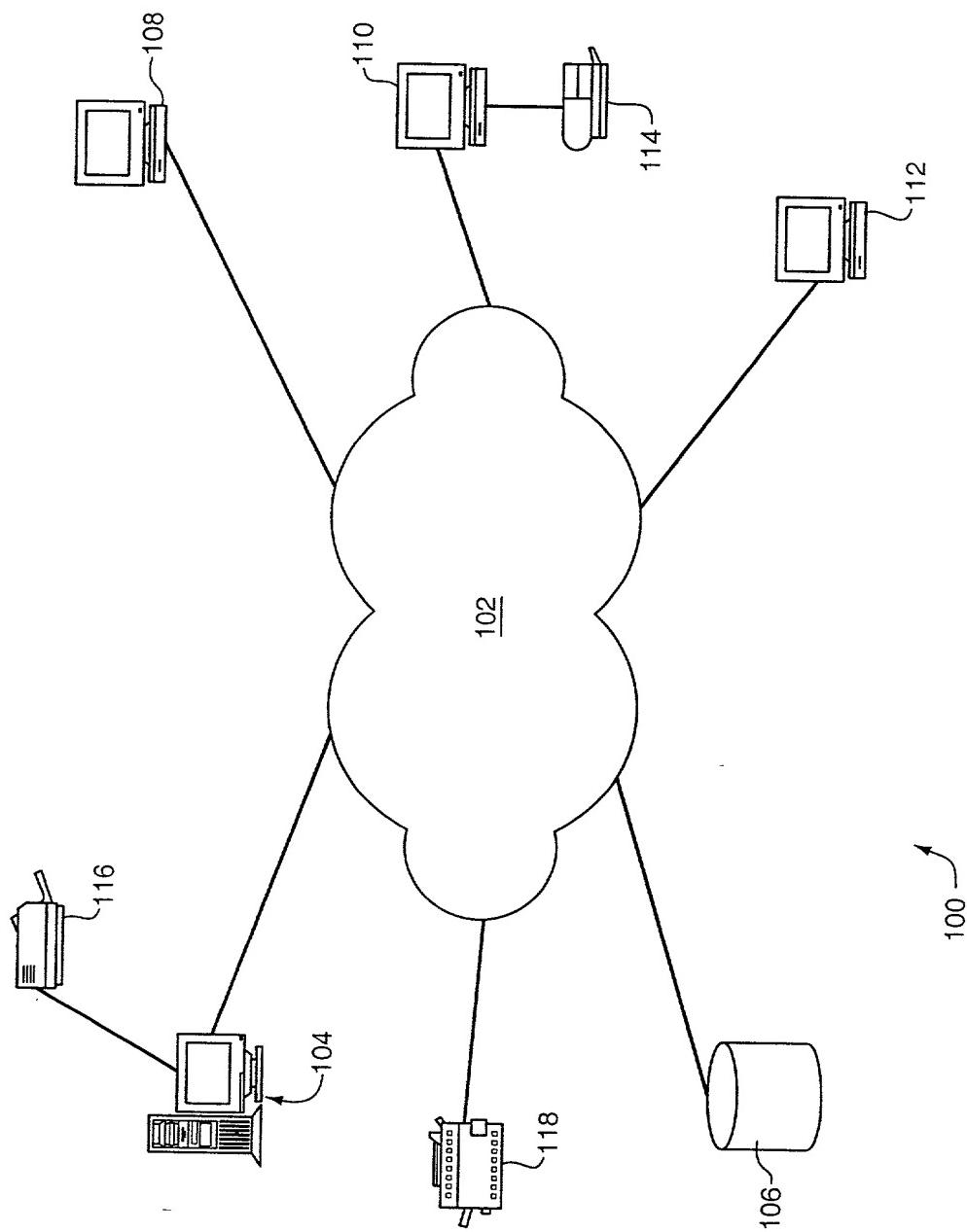


FIG. 1

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

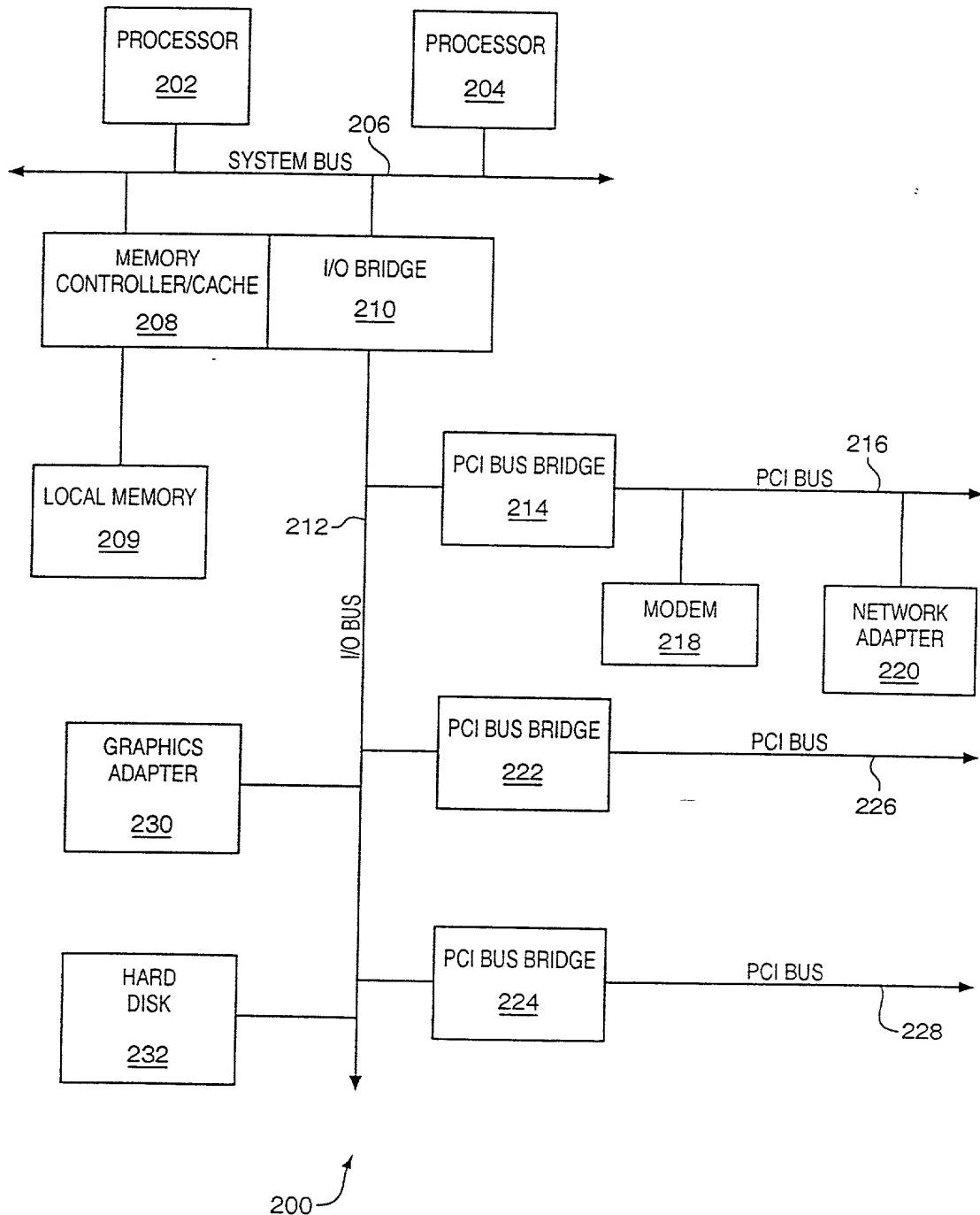


FIG. 2

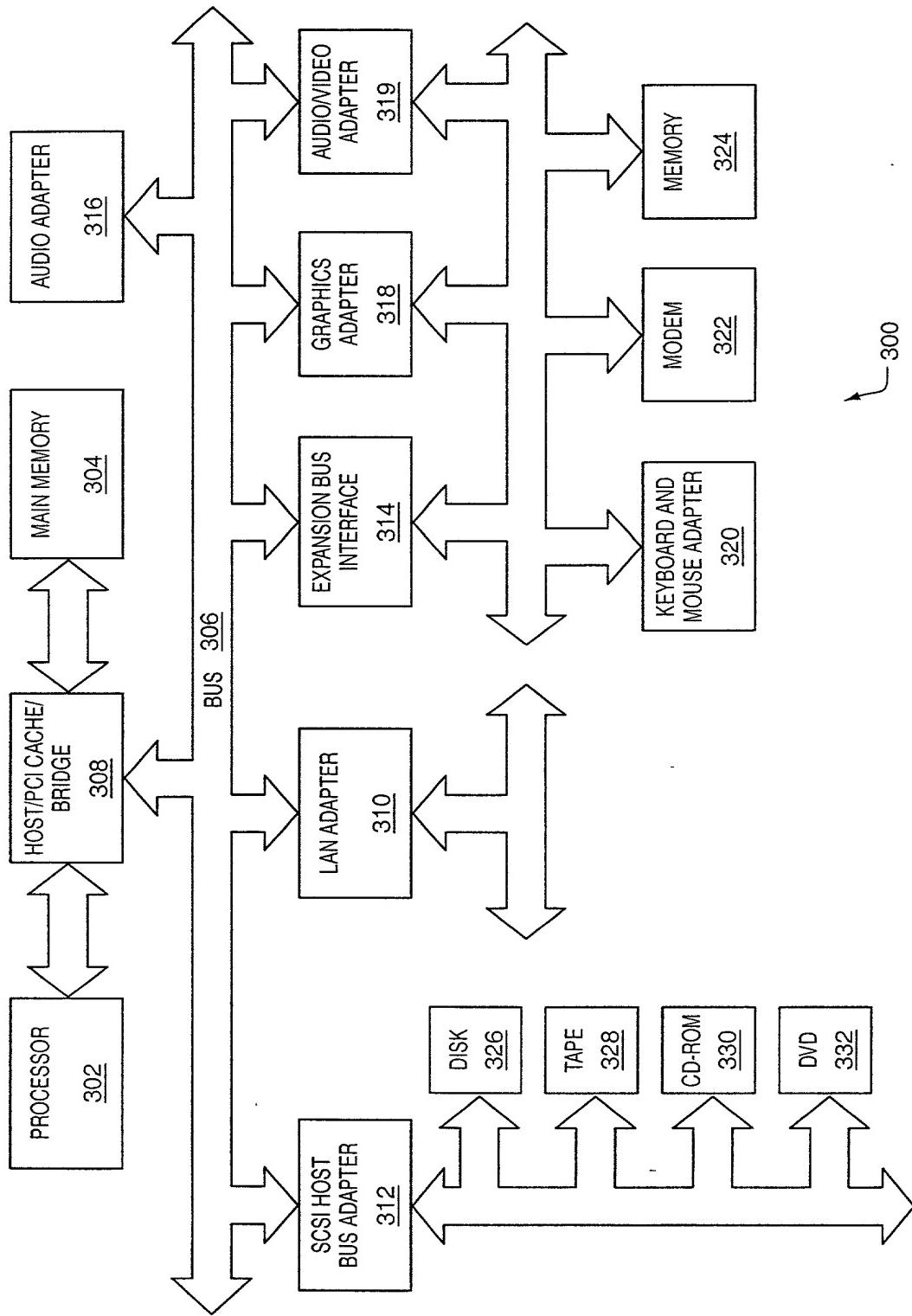


FIG. 3

404
406
408
416
418
420
422
410
412
414

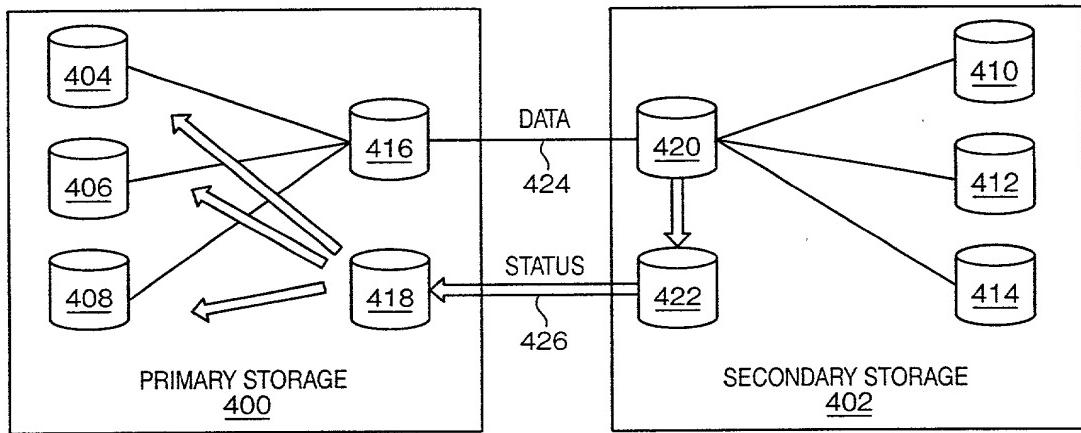


FIG. 4

FIG. 5

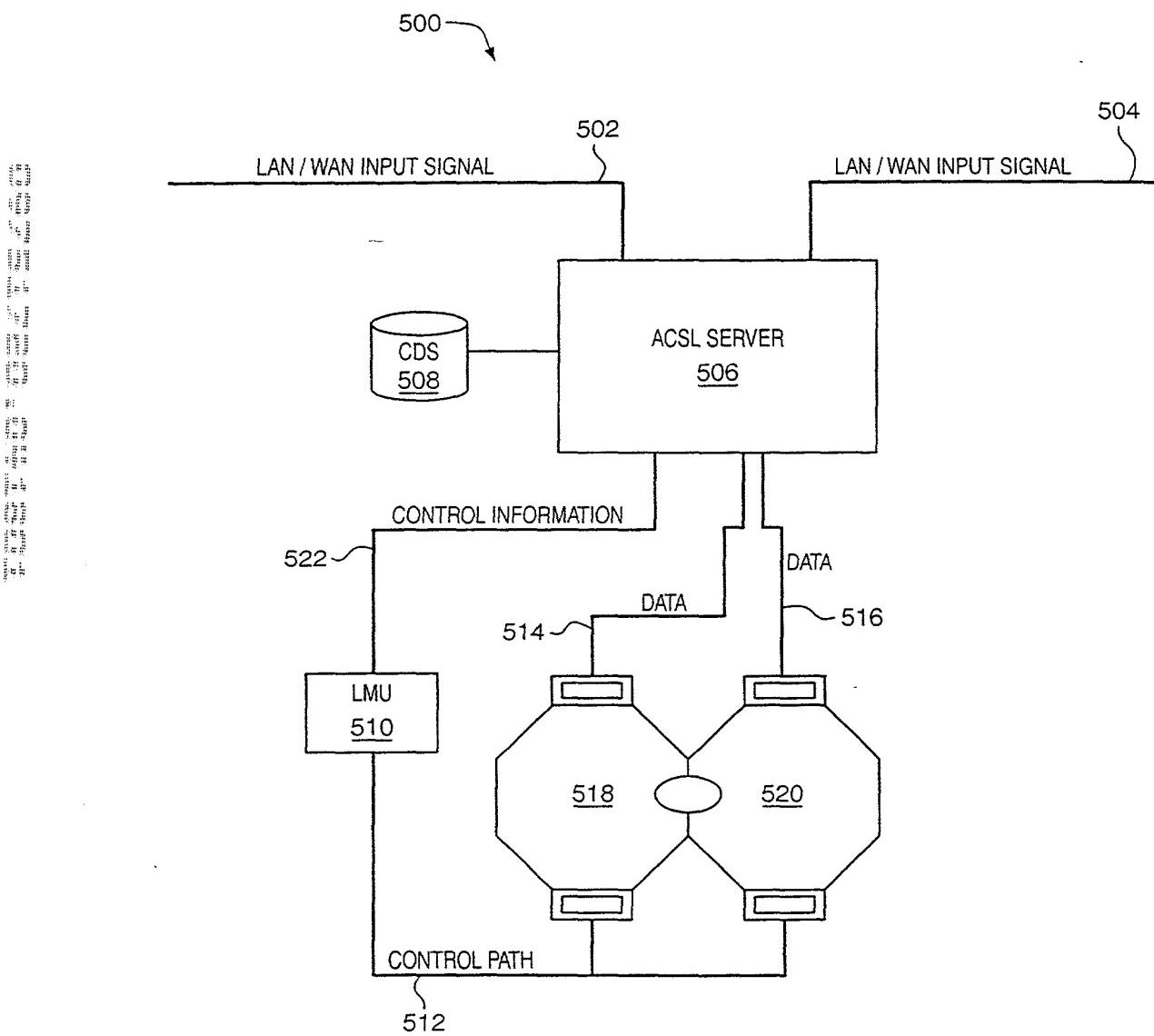


FIG. 6

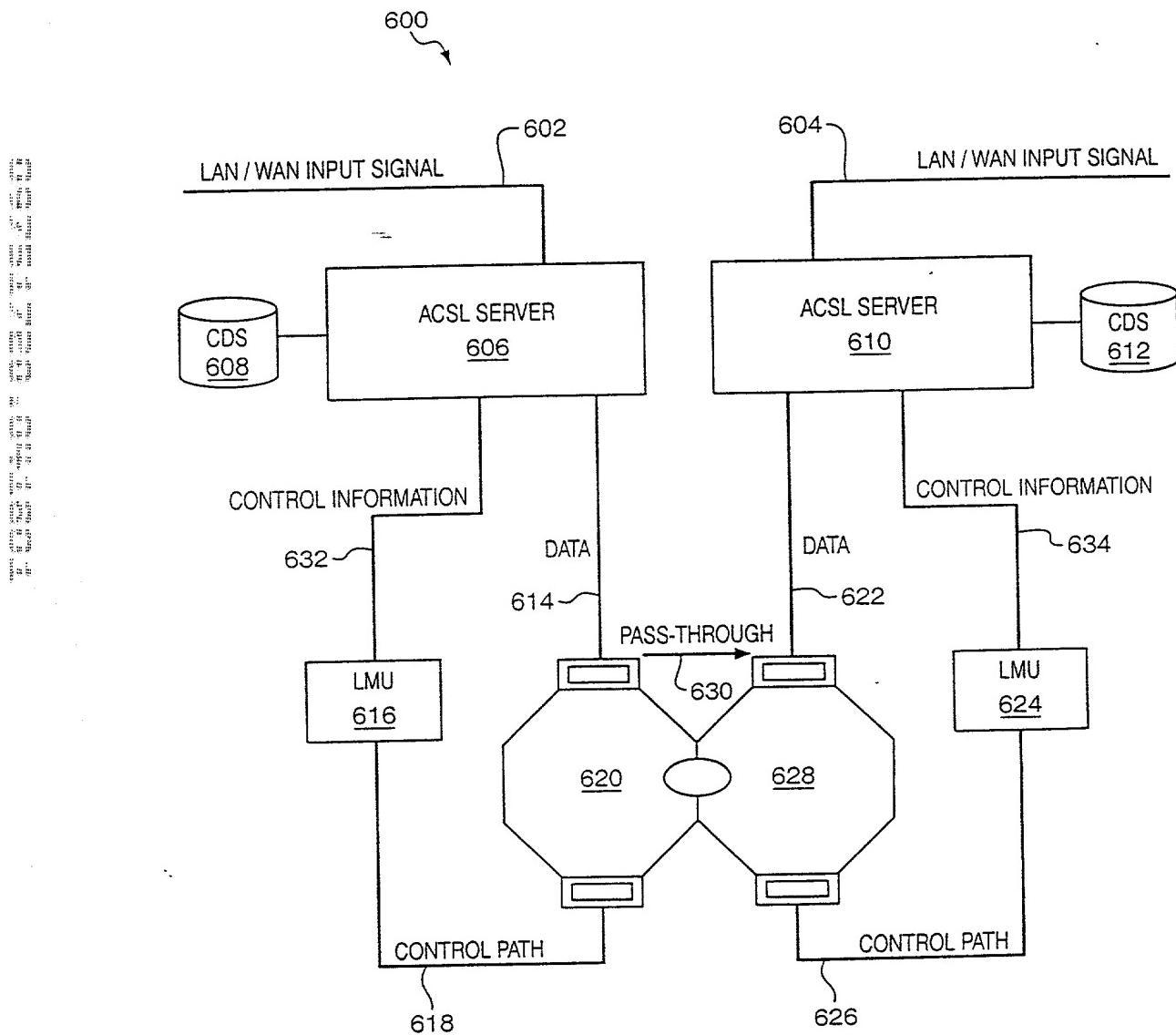


FIG. 7

RECEIVE TAPE COPY FROM ROBOT
PLACE TAPE CARTRIDGE COPY INTO MASTER RECEIVER TOWER
UPDATE CONTROL DATA SET
TAPE CARTRIDGE IS MOVED FROM GET PORT FOR DESTINATION ACS

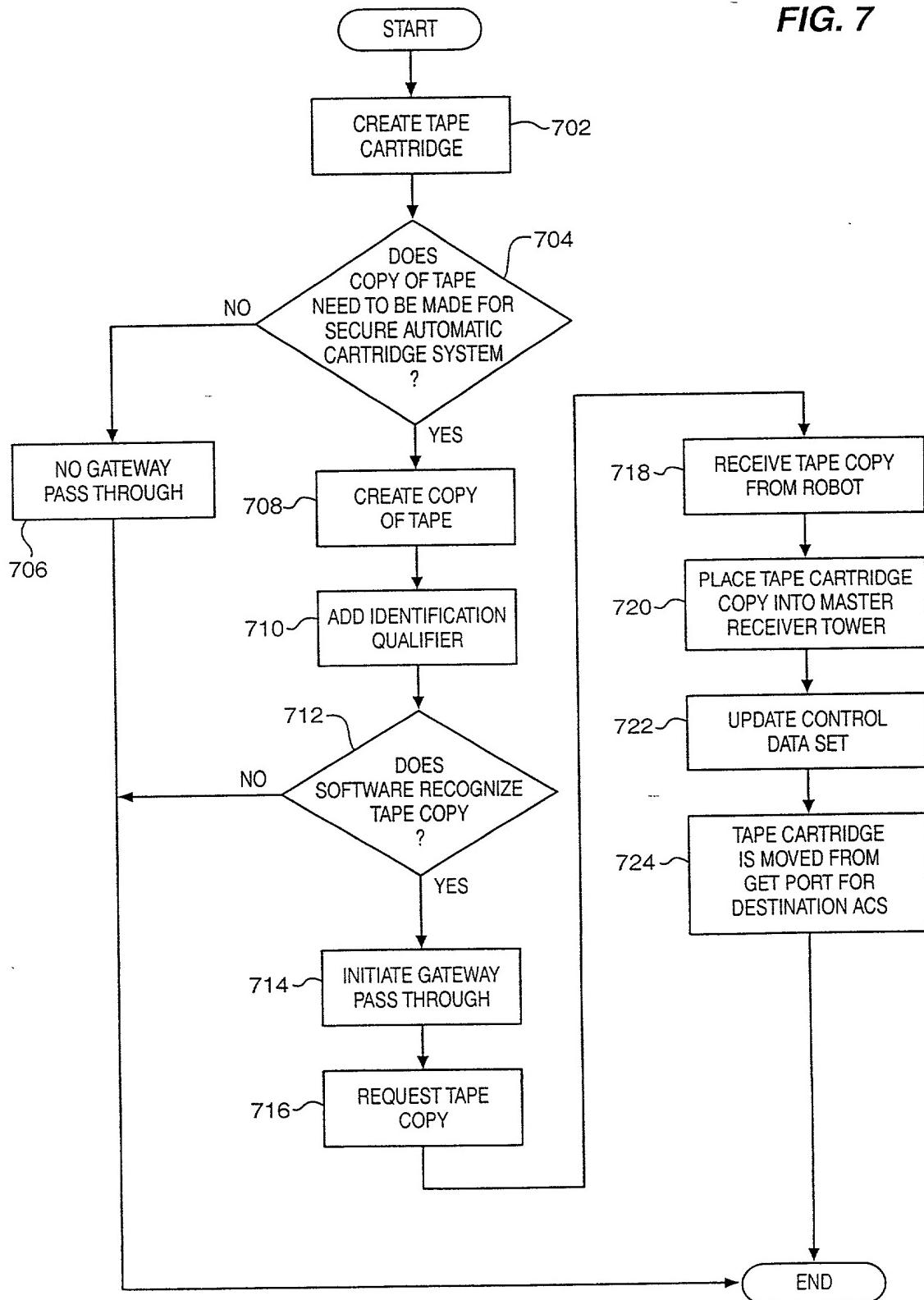


FIG. 8

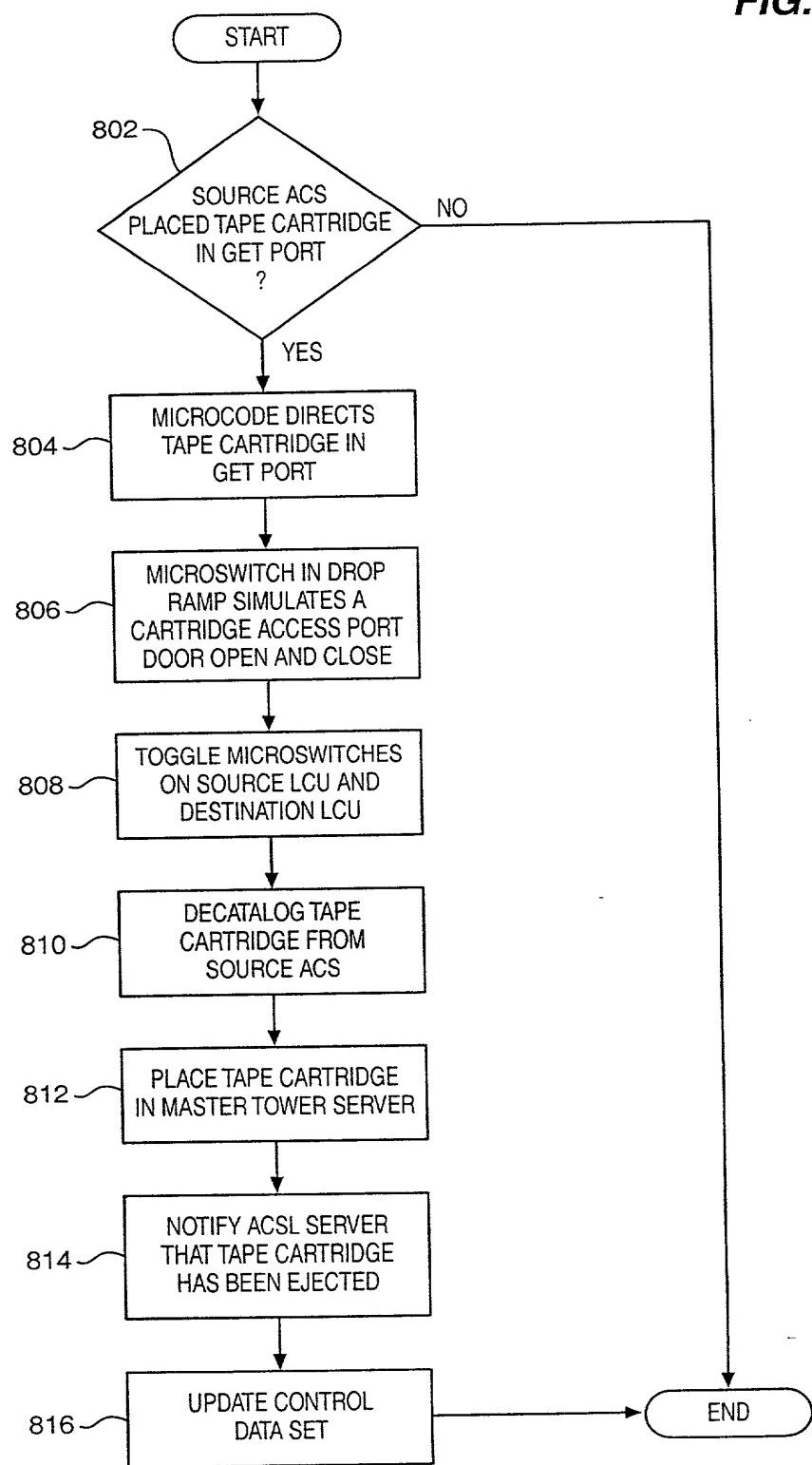


FIG. 9

